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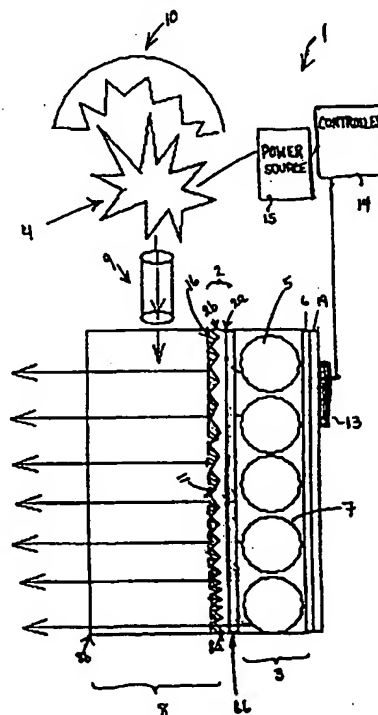
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(54) Title: ILLUMINATION SYSTEM FOR NONEMISSIVE ELECTRONIC DISPLAYS

(57) Abstract

An illumination system for selectively illuminating a nonemissive electronic display comprises display elements in communication with at least one light source. The system comprises a nonemissive electronic display comprising a substrate having a first and a second surface, nonemissive display media having electrically responsive optical properties disposed on the first surface of the substrate, and a light transmissive element adjacent the second surface of the substrate. Light transmitted through the light transmissive element illuminates the display media. The invention also provides a tiled display comprising a plurality of substrates which can be selectively illuminated. The display elements can be tiled to create complex, selectively illuminated, three-dimensional display structures.



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ILLUMINATION SYSTEM FOR NONEMISSIVE ELECTRONIC DISPLAYS**Related Application**

This application claims priority to U.S. Provisional Application Serial Number 60/103,384, filed October 7, 1998, the entire contents of which are incorporated herein by reference.

Field of the Invention

5 The present invention relates to a system for illuminating nonemissive electronic displays, and more specifically, to a system for frontlighting a microencapsulated electrophoretic display.

Background of the Invention

10 The recent advent of nonemissive electronic displays has provided for inexpensive, low power, reflective displays. These displays have uses in a variety of applications such as advertising, information dissemination, education, and entertainment. However, because these displays are nonemissive, the effectiveness of these displays is limited to daytime use or to use in lit rooms. An illumination system which selectively illuminates the display media of such a display system is therefore desired.

15 Traditional displays (such as liquid crystal displays) typically are illuminated using backlighting. In backlit displays, light from a backlighting source passes through the back of the display via a light transmissive element, such as a light pipe, and is perceived by a viewer. This type of illumination can be used with liquid crystal displays because light can effectively pass through the display media. However, the utility of using backlighting with a nonemissive display, such as a microencapsulated electrophoretic display or rotating ball display, is limited because the display media in such a display is effectively opaque, acting as a barrier to light. In addition, various elements used to increase the uniformity of light passing through the light transmissive element, such as diffusers, decrease the amount of light ultimately reaching the viewer.

25 **Summary of the Invention**

The present invention provides an illumination system to selectively illuminate a nonemissive electronic display, and in particular, provides a microencapsulated electrophoretic display in combination with a frontlighting illumination system. The present invention further

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provides display elements which can be tiled to create complex, selectively illuminated, three-dimensional structures.

In one embodiment of the invention, an illuminated nonemissive electronic display comprises a substrate having a first and a second surface. A microencapsulated electrophoretic display media is adjacent the first surface of the substrate and a light transmissive element is adjacent the second surface of the substrate. Light transmitted through the light transmitting illuminates the display media. In one embodiment of the invention, the light transmissive element is in communication with a light source transmitting light through the light transmissive element. In a further embodiment of the invention, the substrate is flexible. In still a further embodiment of the invention, the display is selectively illuminated through the use of a photodetector coupled to the light source. In this embodiment, the light source is activated when the level of ambient light detected by the photodetector drops below a selected value.

The invention also provides a tiled display comprising a plurality of substrates, each substrate having at least a first and second surface. A display media comprising microencapsulated electrophoretic display elements is adjacent the first surface of each of the substrates. A light transmissive element is adjacent the second surface of at least one substrate, and light transmitted through the light transmitting element is refractively distributed evenly through a face of the light transmissive element to be received by a viewer, thereby illuminating the display media. In one embodiment of the invention, the light source illuminates more than one substrate. In another embodiment of the invention, a plurality of light sources is provided. In a further embodiment of the invention, the light source(s) are coupled to a photodetector and are responsive to changes in ambient light.

The illumination system according to the present invention can be used to selectively illuminate multicharacter displays having a variety of three-dimensional shapes.

Brief Description of the Drawings

The foregoing and other objects, features, and advantages of the present invention, as well as the invention itself, will be more fully understood from the following description of preferred embodiments when read together with the accompanying drawings, in which:

Figure 1 shows a schematic representation of a side view through an illuminated nonemissive electronic display according to the present invention.

Figures 2A-2C show schematic representations of a tiled, illuminated, nonemissive electronic display according to embodiments of the invention. In Figure 2A, a single light source is used to illuminate at least one substrate of the tiled display. In Figure 2B, a plurality of light

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sources is provided. In Figure 2C, a single light source is provided which is coupled to a plurality of substrates via a plurality of light conduits.

Detailed Description

Referring now to Figure 1, and in brief overview, an illuminated nonemissive electronic display 1 comprises a nonemissive electronic display in combination with an illumination system. The nonemissive electronic display includes a substrate 2 having a first surface 2a and a second surface 2b. A display media 3 is disposed adjacent the first surface 2a and includes nonemissive display elements 5 having electrically-responsive optical properties. The display media 3 is bounded by a front electrode 66 and a back electrode 6. The back electrode 6 is a patterned electrode which selectively alters the optical properties of the display elements 5 in the display media 3, generating displays of images and/or text, (moving or still) in response to voltages selectively applied to different areas of the display media 3. The illumination system comprises at least one light source 4 which communicates with the display media 3 via a light transmissive element 8.

15 Display Media

Display Elements

The display media 3 according to the present invention includes nonemissive display elements 5 such as particles, particle-containing capsules (e.g., microencapsulated electrophoretic display elements), bichromal spheres, or rotating round balls, dispersed in a binder 7. When the display elements 5 are particle-containing capsules, the capsules may be of any size or shape. In one embodiment of the invention, the capsules are spherical and have diameters in the millimeter or micron range. In a preferred embodiment, the capsule diameters are from about ten to about a few hundred microns. The capsules may be formed by an encapsulation technique and, in one embodiment, include two or more different types of electrophoretically mobile particles.

Particles contained within the capsules may be colored, luminescent, light-absorbing, light scattering, or transparent, and may come in a variety of shapes (e.g., corner cubes). Suitable particle materials include, but are not limited to, neat pigments, dyed (laked) pigments and pigment/polymer composites. In one embodiment, types of particles include scattering pigments, absorbing pigments and luminescent particles. In another embodiment, the particles are transparent. Exemplary particles comprise titania, which may be coated in one or two layers with a metal oxide, such as aluminum oxide or silicon oxide. Exemplary types of luminescent particles comprise zinc sulfide, which may be further encapsulated with an insulative coating to

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reduce electrical conduction. Light-blocking or absorbing particles, such as dyes or pigments, are also encompassed within the scope of the invention. Types of dyes for use in electrophoretic displays are commonly known in the art.

In one embodiment of the invention, the particles are dispersed in a suspending fluid within the capsules. The suspending fluid may be a high resistivity fluid. The suspending fluid may be a single fluid, or a mixture of two or more fluids. In one embodiment of the invention, the suspending fluid is a halogenated hydrocarbon, such as tetrachloroethylene. The halogenated hydrocarbon may also be a low molecular weight polymer. One such low molecular weight polymer is poly(chlorotrifluoroethylene). The degree of polymerization for this polymer may be from about 2 to about 10.

The suspending fluid may comprise a dye to provide colored display elements. Useful dyes are typically soluble in the suspending fluid, and may further be part of a polymeric chain. Dyes may be polymerized by thermal, photochemical, and chemical diffusion processes. Single dyes or mixtures of dyes may also be used.

Different types of particles may be suspended in the suspending fluid. In one embodiment, the suspending fluid comprises a plurality of anisotropic particles and a plurality of second particles. Application of a first electric field causes the anisotropic particles to assume a specific orientation and present an optical property. Application of a second electric field then causes the plurality of second particles to translate, thereby disorienting the anisotropic particles and disturbing the optical property. Alternatively, the orientation of the anisotropic particles may allow easier translation of the plurality of second particles.

A microencapsulated electrophoretic display using particle-containing capsules can be constructed so that the optical state of the display is stable for some length of time. In this embodiment, the particles are suspended in a suspending fluid (either a single fluid or a mixture of fluids) whose density is substantially matched to that of the particles. A stable display media is generated because the particles will not move in the suspending fluid absent an electric field applied via electrodes 66 and 6.

When the display has two states that are stable in this manner, the display is bistable. If more than two states of the display are stable, then the display is multistable. For the purpose of the present invention, the term bistable indicates a display in which any optical state remains fixed once an addressing voltage is removed. However, the definition of a bistable state depends upon the display's application. A slowly decaying optical state can be effectively bistable if the optical state is substantially unchanged over the required viewing time. For example, in a

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display that is updated every few minutes, a display image that is stable for hours or days is effectively bistable for a particular application. Thus, for purposes of the present invention, the term bistable also indicates a display with an optical state sufficiently long-lived so as to be effectively bistable for a particular application. Alternatively, it is possible to construct
5 encapsulated electrophoretic displays in which the image decays quickly once the addressing voltage to the display is removed (i.e., the display is not bistable or multistable).

Binder

The display media 3 comprises a binder 7 which surrounds display elements 5 and separates the front and back electrodes 66 and 6. Materials for use as binders 7 include, but are
10 not limited to, water-soluble polymers, water-dispersed polymers, oil-soluble polymers, thermoset polymers, thermoplastic polymers, and uv- or radiation-cured polymers. The binder 7 material is compatible with the display elements 5 and front and back electrodes 66 and 6, allowing for facile printing or coating. In another embodiment of the invention, the binder 7 possesses barrier properties for water, oxygen, ultraviolet light, an electrophoretic fluid, or other
15 materials. Further, the binder 7 may contain surfactants and cross-linking agents to improve coating properties and to increase the durability of the display.

In one embodiment of the invention, the binder 7 comprises an electrophoretic fluid directly dispersed or emulsified into the binder 7 (or into a precursor to the binder material) to form what may be called a "polymer-dispersed electrophoretic display." In such displays, the
20 individual electrophoretic phases may be referred to as capsules or microcapsules even though no capsule membrane per se is present. Such polymer-dispersed electrophoretic displays are considered to be subsets of encapsulated electrophoretic displays.

The successful construction of an encapsulated electrophoretic display media 3 requires the proper interaction of polymeric binders 7, capsule membranes, particles, and suspending
25 fluids which must all be chemically compatible. The capsule membranes may engage in useful surface interactions with the electrophoretic particles, or may act as an inert physical boundary between the fluid and the binder 7. Polymer binders 7 may set as adhesives between capsule membranes and the electrode surfaces. Finally, the degree of stability of the display media 3 can be controlled through appropriate chemical modification of the electrophoretic particles, the
30 suspending fluid, the capsule, and binder 7 materials and through the interactions of these components.

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Electrodes

The display media 3 is sandwiched by a front electrode 66 and a back electrode 6. In response to an electric field generated by the front electrode 66 and back electrode 6, the display elements 5 within the display media 3 change their optical states. The back electrode 6 is a patterned electrode which is used to selectively address the display elements 5 within the display media 3, generating displays of images and/or text (moving or still) in response to voltages selectively applied to different areas of the display media 3.

In one embodiment of the invention, as shown in Figure 1, the back electrode 6 is adjacent to the display media 3. In a further embodiment, the back electrode 6 contacts the display media 3. The back electrode 6 may be disposed on a back electrode substrate 19, or may be printed onto and part of back electrode substrate 19. Similarly, the front electrode 66 may be disposed on the first surface 2a of substrate 2, or may be printed onto, and part of, substrate 2.

When the display media 3, bounded by electrodes 66 and 6, comprises particle-containing capsules (e.g., as in a microencapsulated electrophoretic display), the particles may be oriented or translated by placing an electric field across the capsule. The electric field may include an alternating-current field or a direct-current field.

Particle-containing capsules may be addressed by DC voltages, drawing very little current. In this embodiment, electrodes 66 and 6 can be of relatively high resistivity. The ability to use resistive conductors substantially widens the number and types of materials that can be used. In particular, the use of costly vacuum-sputtered indium tin oxide (ITO) conductors, a standard material in liquid crystal devices, is not required. Aside from the cost savings, the replacement of ITO with other materials can provide benefits in appearance, processing capabilities (printed conductors), flexibility, and durability. Additionally, when printed electrodes are used, these are in contact only with a solid binder and not with a fluid layer (such as a fluid comprising liquid crystals). This means that some conductive materials, which would otherwise dissolve or be degraded by contact with liquid crystals, can be used.

Conductive materials used for the front electrode 66 are at least partially transparent and include indium tin oxide or polyaniline. Electroconductive powders (Zelec ECP electroconductive powders, DuPont Chemical Co., Wilmington, Delaware) may also be used to create transparent electrodes. Because conductivity requirements are not as stringent, the electrode layers can be made thinner and more transparent than with traditional displays.

Conductive materials used for back electrode 6 may be either transparent or opaque. Suitable conductive materials for back electrode 6 include opaque metallic inks, such as silver

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and graphite inks. Organic conductors, such as polymeric conductors and molecular organic conductors may also be used. Suitable materials for polymeric conductors include, but are not limited to, polyaniline and derivatives, polythiophene and derivatives, poly 3,4-ethylenedioxythiophene (PEDOT) and derivatives, polypyrrole and derivatives, and
5 polyphenylenevinylene (PPV) and derivatives. Suitable materials for organic molecular conductors include, but are not limited to, derivatives of naphthalene, phthalocyanine, and pentacene.

Illumination System

According to the present invention, the illuminated nonemissive electronic display 1
10 comprises at least one light source 4 which communicates with the display media 3 via a light transmissive element 8. Suitable light sources 4 which may be used in the present invention include, but are not limited to, cold-cathode fluorescent lamps (CCFL), surface mounting technology (SMT) incandescent lamps, or light emitting diodes (LEDs). In one embodiment of the invention, the light source 4 is side-coupled to the light-transmissive element 8. In a further
15 embodiment of the invention, shown in Figure 1, a light conduit 9 (e.g., an optical fiber) is provided which channels light into the light-transmissive element 8. In a further embodiment of the invention, a reflector 10 is provided to direct any light back-reflected from the light transmissive element 8 and/or light conduit 9 back into the light transmissive element 8 and/or light conduit 9, to the display media 3, minimizing any loss of light from the light source 4. The
20 reflector 10 comprises a highly light scattering surface which may be patterned (e.g., having sawtoothed ridges, as shown in Figure 1) to enhance its light scattering effect.

In one embodiment of the invention, the light transmissive element 8 comprises a first face 8a and a second face 8b. The first face 8a of the light transmissive element 8 is adjacent to the second surface 2b of the substrate 2. Illumination from the light source 4 is directed to the
25 display media 3 through the light transmissive element 8 and is refractively distributed evenly through the second face 8b of the light transmissive element 8 to be received by a viewer 20. As defined herein, the term "adjacent" means in sufficient proximity to the display media 3 for the light transmissive element 8 to illuminate the display media 3. In one embodiment of the invention, the light transmissive element 8 is in contact with the second surface 2b of the
30 substrate 2.

Light entering the light transmissive element 8 has two fates. While some of the light will exit the light transmissive element 8 through second face 8b, the remaining light is captured by total internal reflection within the light transmissive element 8. The relationship between the

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angle of incidence of light falling on the second face 8b and the angle of refraction (i.e., the angle of the outgoing light) is expressed by Snell's law:

$$n_1 \sin \theta_1 = n_2 \sin \theta_2$$

where n_1 is the index of refraction of the light transmissive element 8, n_2 is the index of refraction of the external media (e.g., air), θ_1 is the angle of incidence, and θ_2 is the angle of refraction. When the angle of refraction, θ_2 , is 90° , $\sin \theta_2$ is equal to 1, and the angle of incidence θ_1 is inverse sin of n_2/n_1 , defining a critical angle θ_c , corresponding to the change of the refractive index of the material at both sides of the second surface 8b. Total internal reflection occurs whenever the angle of incidence of θ_1 is greater than the critical angle θ_c .

10 In order to maximize the amount of light which can escape from the light transmissive element 8, surface features, or light scattering centers 11, are provided on the first face 8a of the light transmissive element 8 so that a greater quantity of light falls on second face 8b with an angle of incidence θ_1 which is less than the critical angle θ_c . The light scattering centers 11 may assume a variety of shapes including, but not limited to wedge shapes, surfaces with triangular
15 intrusions, ridges, or micro-roughened structures. Further, the distribution of light transmissive elements can be modified to provide for the substantially uniform refraction of light along the second face 8b of the light transmissive element 8. For example, as shown in Figure 1, to compensate for the fact that light scattering decreases exponentially with distance from the light source, an increased number of light scattering elements 8 are provided at the end of the light
20 transmissive element 8 farthest from the light source 4. Similarly, the thickness and regularity of features, as well as their distribution, may be modified to enhance the uniformity of light transmitted through second face 8b.

At times it may be desirable at time to bend the light transmissive element 8. The effects of bending on the light output through the second face 8b of the light transmissive element 8 may
25 be compensated for by restricting, or otherwise controlling, the input of the light source 4. To this end, light directors (not shown) may be provided to restrict the input of light to angles that will minimize the amount of total internal reflection. Light directors encompassed within the scope of the present invention, include, but are not limited to, reflectors, refractors, and diffractors.

30 The light transmissive element 8 may comprise additional elements to enhance the versatility of the illuminated nonemissive electronic display 1. In one embodiment of the invention, shown in Figure 1, a light polarizing film 16 is provided adjacent first surface 8a to

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increase the uniformity of light passing through the second face 8b and reaching the viewer 20. In another embodiment of the invention, a red/green/blue absorptive filter (not shown) is provided adjacent the first face 8a or second face 8b of the light transmissive element 8 to alter the wavelength of light passing through the first face 8a or second face 8b thereby creating a colored display.

In another embodiment of the invention, the light transmissive element 8 is made of a flexible material, e.g., a gelatinous, transparent polymer such as PNMA, polyester, polyethylene, polycarbonate, and acrylic, which is capable of bending with the substrate 2 and display media 3. The effect of this is that the reflective display 1 can be used to create complex three-dimensional structures which may be selectively illuminated. In still a further embodiment of the invention, the light transmissive element 8 is a light pipe.

In one embodiment of the invention, nonemissive electronic display 1 is selectively illuminated through the use of a photodetector 13 coupled to the light source 4. In this embodiment, the photodetector 13 detects the level of ambient light and provides information concerning this level to a controller 14 which is in communication with a power source 15. The power source 15, in turn, activates the light source 4. When the level of ambient light drops below a selected value, the controller 14 instructs the power source 15 to activate the light source 4.

In a further embodiment of the invention, additional sensor elements may be provided, such as a motion detector. In this embodiment of the invention, the controller 14 provides instructions to illuminate the display 1 only when someone passes by the display 1. An audio device may additionally be provided which is coupled to the controller 14 to emit an audio signal in response to a cue from the controller 14.

Illuminated Tiled Displays

In another embodiment of the invention, as shown in Figures 2A-2C, a tiled display 17 is provided which comprises a plurality of substrates 2c, 2d, 2e, and 2f, each substrate 2c, 2d, 2e, and 2f having a first surface 2a and second surface 2b. Display media 3c, 3d, 3e, 3f, each comprising nonemissive display elements 5 (e.g., particles, particle-containing capsules, bichromal spheres and rotating round balls) (not shown), are disposed on the first surface 2a of each of substrates 2c, 2d, 2e, and 2f, respectively. As shown in Figure 2A, at least one light source 4c is in communication with at least one of the substrates 2c, 2d, 2e, and 2f, via at least one light transmissive element 8c, 8d, 8e, and 8f, and is capable of illuminating at least one of the display media 3c, 3d, 3e, and 3f. In one embodiment of the invention, the substrates 2c, 2d,

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2e, and 2f are flexible, allowing the display to assume a three-dimensional shape. In another embodiment of the invention, light transmissive elements 8c, 8d, 8e, and 8f are also flexible. Light source 4c may be coupled to light transmissive elements 8c, 8d, 8e, and 8f via light conduit 9c (e.g., an optical fiber).

5 In another embodiment of the invention, shown in Figure 2B, a plurality of light sources 4c, 4d, and 4f may be provided, coupled to a plurality of light transmissive elements 8c, 8d, 8e, and 8f. In this embodiment of the invention, a light source may be used to illuminate a single substrate or multiple substrates. For example, as shown in Figure 2B, light source 4c is coupled to a single light transmissive element 8c via light conduit 9c and can thereby illuminate substrate
10 2c. Similarly, light source 4f is coupled to light transmissive element 8f via light conduit 9f and can thereby illuminate substrate 2f. In contrast, light source 4d illuminates two substrates, 2d and 2e, by being side-coupled to two light transmissive elements 8d and 8e via a single light conduit 9d.

In the embodiment of the invention shown in Figure 2B, at least one light source, 4c, 4d,
15 or 4e, is in communication with at least one photodetector 13 via controller 14 and power source 15. In this embodiment of the invention, individual substrates 2c, 2d, 2e, and 2f and display media 3c, 3d, 3e, and 3f of the tiled display 17 are selectively illuminated in response to signals from the controller 14 which instruct power source 15 to activate any, or all of, light source(s) 4c, 4d, and 4f, when light drops below a selected value. For example, in the embodiment of the
20 invention shown in Figure 2B, a curved tiled display 17 which is by a window 18 comprises at least one photodetector 13 on each substrate 2c, 2d, 2e, and 2f. As ambient light from the window 18 decreases, the substrate which is farthest from the window 18, i.e., substrate 2f, is illuminated first as light detected by the photodetector 13 on substrate 2f falls below the selected value, causing light source 4f to be activated. As ambient light decreases throughout the room,
25 light sources 4b and 4a become activated, illuminating adjacent substrates 2e, 2d, and 2c.

In still another embodiment of the invention, shown in Figure 2C, a single light source 4c may be provided coupled to a plurality of light transmissive elements 8c, 8d, 8e, and 8f by means of connecting light conduits 9c, 9d, and 9e (e.g., arrays of optical fibers).

The tiled display 17 according to the present invention provides a means to form a
30 multicharacter display in a variety of three-dimensional shapes, including, but not limited to cylinders, waves, cubes, and curved sections. By selectively altering the optical properties of the display media 3 on each of the substrates 2, a static display can be used to create the impression

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of motion. In a one embodiment of the invention, through the use of different sensor elements, images may be made to appear to move in response to viewer's behavior.

Changes in the optical properties of multiple substrates 2 may be coordinated, for example using a plurality of transducers (not shown), each transducer in electrical communication with a different substrate 2. Transducers may be connected to each other to create a multi-level transducer path which changes the state of the tiled display 17. The plurality of substrates can create a large area, multicharacter display. By seamlessly positioning individual substrates 2, the distinctions between individual substrates 2 can be made to disappear, creating the effect of a single large area display substrate 2.

In a further embodiment of the invention, the individual substrates 2 of the illuminated tiled display 17 are connected by connecting elements (not shown). For example, a tiled display system 17 may include substrates 2 having a plurality of pixels, each pixel having its own lead line to controller 14. Each lead line may be a discrete or packaged transistor line. In this embodiment, one surface of the substrate 2 comprises a grid of electrodes, 6, each electrode connected through a via to the output of a control chip. Thus, for an $N \times N$ grid, $N^2 + 1$ control lines are needed. An additional line is used to connect the control lines to the electrode 6.

A matrix display using $2N + 1$ control lines can be built with a plurality of tiled displays 17 using a variety of techniques. In one embodiment, an array of varistors, metal-insulator-metal, or discrete diodes are used for individually addressing each pixel. In the case of diodes, discrete surface-mount zener diodes are useful.

In one embodiment, the substrates 2/display media 3/light emissive elements 8 are connected to each other using cables. The substrates 2/display media 3/light transmissive elements 8 can be mounted to a wall, lightweight metal grid, or any other surface, using nuts soldered onto the back of the substrates 2, or by any other means known in the art of fastening substrates 2. In one embodiment of the invention, a frame may be provided to enclose the display, and standard wall fasteners may be attached to the back of the frame.

The controller 14 includes a microprocessor or other suitable drive circuitry. The controller 14 transmits information to the tile displays 17 to update the display using any convenient form of electromagnetic radiation. In some embodiments, the controller 14 also receives information from the display (e.g., from photodetector 13, motion sensors, and other sensors disposed on substrates 2). Data for the tiled display 17 may be stored in a memory element of the controller 14 or may be received in the form of electromagnetic signals using a

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receiver (not shown). The receiver, for example, can include an antenna and a passive rectifier in communication with the antenna, as described above.

In one embodiment of the invention the power source 15 connects to a single substrate (e.g., 2c, 2d, 2e, or 2f) and controls the entire display 17. In this embodiment, the power source
5 15 can consist of a battery, a power supply, a paging receiver, and a microprocessor to control the entire system. The tiled display 17 can be powered using commercially available integrated AC to DC converters. In another embodiment of the invention, each substrate 2 may have its own power source 15 (e.g., a high voltage supply). Common inverter chips may be used in this embodiment.

10 One method of controlling the entire tiled display 17 is to have a separate controller 14 positioned on each substrate 2. In this embodiment, the controller 14 tells one substrate 2 to which it is connected that it is at a certain coordinate location, e.g., 0,0. Due to the asymmetrical connector layout, the substrate 2 can determine to which edge the controller 14 is connected. That individual substrate 2 then communicates with its neighbors, increasing or decreasing the
15 coordinate location appropriately. Through this protocol, each substrate 2 can determine a unique identification code that specifies its location on the tiled display 17. The controller 14 can then send data out on a common bus, and each substrate 2's controller 14 can receive data needed to update the display on the substrate 2. When the appropriate data appears on the bus, the controller 14 shifts this data out to display drivers (not shown). The entire tiled display 17 is
20 given a write pulse and the entire tiled display 17 is updated. The tiled display 17 described above may be successfully driven with a voltage as low as 3 volts.

In one embodiment, high voltage CMOS display drive circuitry, such as HV57708PG manufactured by Supertex Corporation (Sunnyvale, Ca) can be used to drive the tiled display 17. HV57708PG is an 80 pin plastic gull wing surface mount chip that has 64 outputs. Each output
25 can sink 15mA. Four of these chips can control a single substrate 2. Other chips may find utility in the context of the present invention, such as the Sharp LH1538 which is an 80V 128 line Tape-Automated-Bonded (TAB) chip.

While the above-described illumination systems can be used with a variety of nonemissive displays, these systems are particularly suited for use with microencapsulated
30 electrophoretic displays. Electrophoretic displays have been the subject of intense research and development for a number of years. Electrophoretic displays have attributes of good brightness and contrast, wide viewing angles, state bistability, and low power consumption when compared with other nonemissive displays. Encapsulated electrophoretic displays typically do not suffer

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from the clustering and settling failure mode of traditional electrophoretic devices and provides further advantages, such as the ability to print or coat the display media 3 on a wide variety of flexible and rigid substrates 2. Use of the word "printing" is intended to include all forms of printing and coating, including, but without limitation: premetered coatings such as patch die coating, slot or extrusion coating, slide or cascade coating, and curtain coating; roll coating such as knife over roll coating, forward and reverse roll coating; gravure coating; dip coating; spray coating; meniscus coating; spin coating; brush coating; air knife coating; silk screen printing processes; electrostatic printing processes; thermal printing processes; and other similar techniques. Thus, the resulting display can be flexible. Further, because the display media 3 can be printed, the display itself can be made inexpensively.

In combination with the above-described illumination systems, microencapsulated electrophoretic displays according to the present invention are used to create multicharacter displays that can be conformed to a variety of shapes. Such displays are long-lived, consume little power, and maintain their effectiveness through the use of selective illumination provided by the illumination system.

While the invention has been particularly shown and described with reference to specific preferred embodiments, it should be understood by those skilled in the art that various changes in form and detail may be made therein without departing from the spirit and scope of the invention as defined by the amended claims.

What is claimed is:

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CLAIMS

- 1 1. A nonemissive electronic display, comprising:
 - 2 a substrate having a first surface and a second surface;
 - 3 a microencapsulated electrophoretic display media adjacent the first surface of the
 - 4 substrate; and
 - 5 a light transmissive element adjacent the second surface of the substrate, wherein
 - 6 light transmitted through the light transmitting element illuminates the display media.
- 1 2. The reflective display of claim 1, wherein the substrate is flexible.
- 1 3. The reflective display of claim 1, further comprising a light source in communication
 - 2 with the light transmissive element and wherein the light source transmits light through
 - 3 the light transmissive element.
- 1 4. The reflective display of claim 3, wherein the light source is selected from the group
 - 2 consisting of a cold cathode fluorescent lamp, an SMT incandescent lamp, and a light
 - 3 emitting diode.
- 1 5. The reflective display of claim 1, wherein the light transmissive element is a light pipe.
- 1 6. The reflective display of claim 1, wherein the light transmissive element comprises a first
 - 2 face and a second face, the second face comprising a plurality of surface features.
- 1 7. The reflective display of claim 6, wherein the plurality of surface features are selected
 - 2 from the group consisting of wedge shapes, surfaces with triangular intrusions, ridges, or
 - 3 micro-roughened structures.
- 1 8. The display of claim 1, wherein the transmissive element is flexible.
- 1 9. The display of claim 3, wherein the light source is coupled to a photodetector.
- 1 10. The display of claim 1, wherein the light source is activated when the level ambient light
 - 2 drops below a selected value.
- 1 11. A tiled display, comprising:
 - 2 a plurality of substrates, each substrate having at least a first and a second surface;
 - 3 a display media adjacent the first surface of each of the substrates; and
 - 4 a light transmissive element adjacent the second surface of at least one substrate,
 - 5 wherein light transmitted through the light transmitting element illuminates the display
 - 6 media.
- 1 12. The tiled display of claim 11, further comprising a light source in communication with
 - 2 the light transmissive element and wherein the light source transmits light through the
 - 3 light transmissive element.

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- 1 13. The tiled display of claim 12, wherein the light source is selected from the group
2 consisting of a cold cathode fluorescent lamp, an SMT incandescent lamp, and a light
3 emitting diode.
- 1 14. The tiled display of claim 11, wherein the light transmissive element is a light pipe.
- 1 15. The tiled display of claim 11, wherein the light transmissive element is flexible.
- 1 16. The tiled display of claim 12, wherein the light source is coupled to a photodetector.
- 1 17. The tiled display of claim 12, wherein the light source is activated when the level of
2 ambient light drops below a selected value.
- 1 18. The tiled display of claim 11, wherein the plurality of substrates forms a multicharacter
2 display.
- 1 19. The tiled display of claim 12, wherein a single light source illuminates at least two
2 substrates.
- 1 20. The tiled display of claim 11, comprising a plurality of light sources.

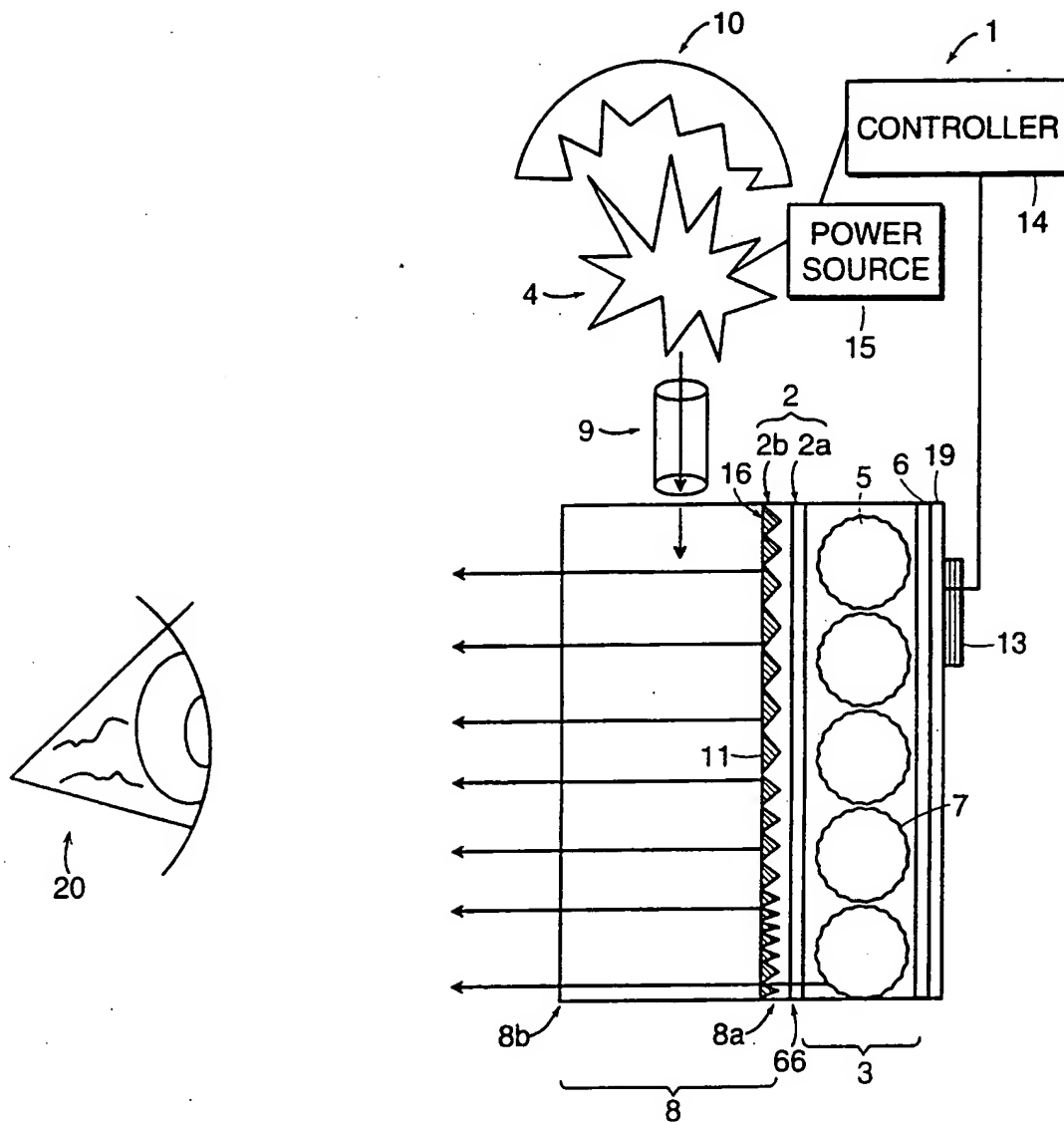


FIG. 1

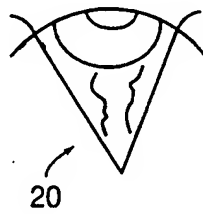
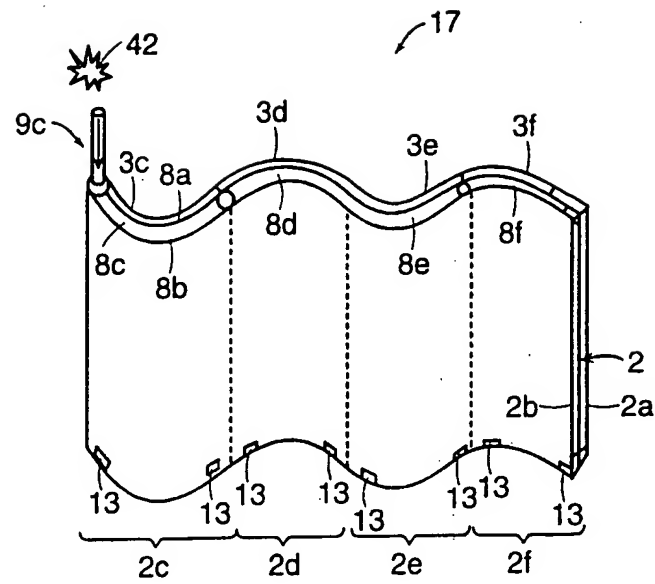
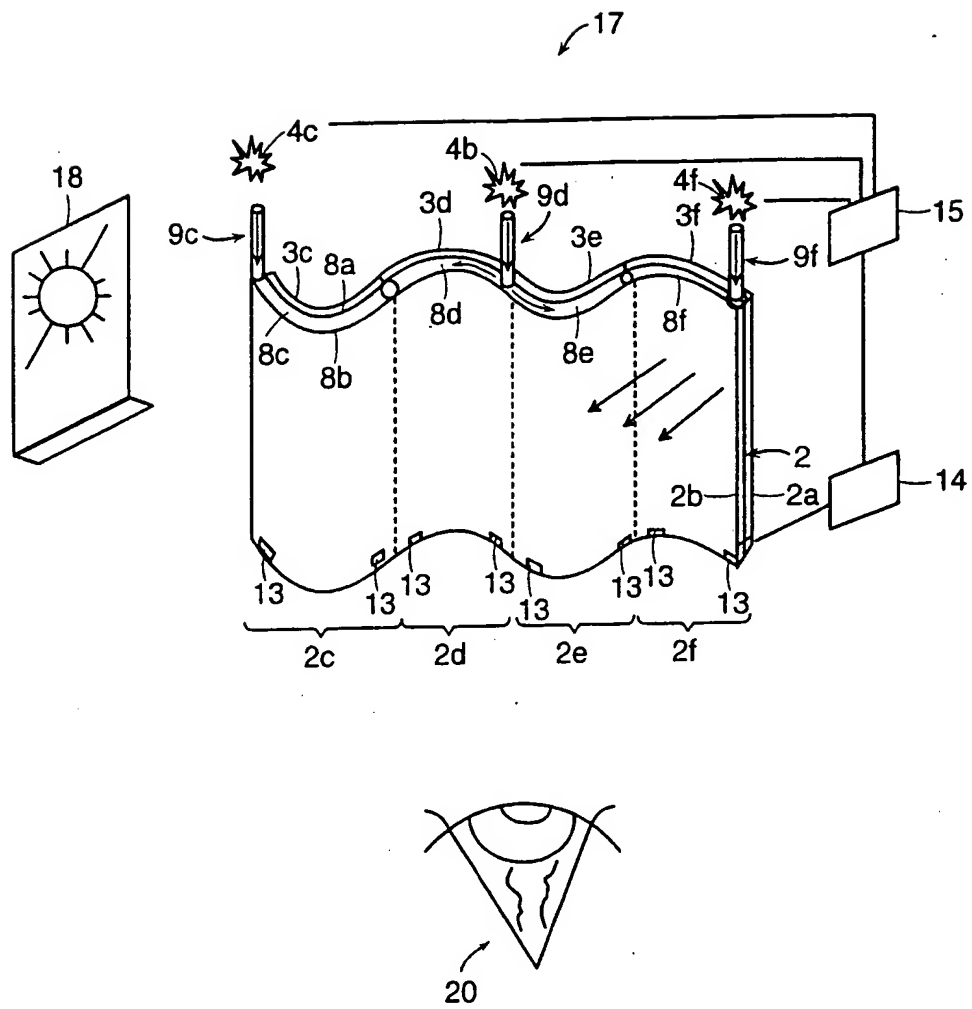


FIG. 2A



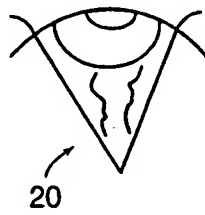
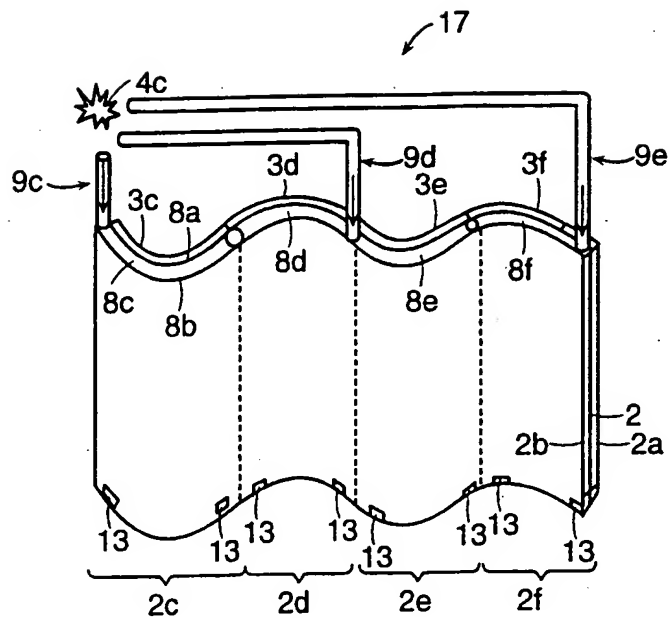


FIG. 2C

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 99/23442

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 G02F1/167 G02F1/1335

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 G02F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 453 200 A (TRCKA JAMES S ET AL) 5 June 1984 (1984-06-05) column 1, line 12; claims 1-5; figure 1	1,3,4,9
Y	idem	2,5-8, 11-13
Y	COMISKEY B ET AL: "7.4L: LATE-NEWS PAPER: ELECTROPHORETIC INK: A PRINTABLE DISPLAY MATERIAL" SID INTERNATIONAL SYMPOSIUM DIGEST OF TECHNICAL PAPERS,US,SANTA ANA, SID, vol. 28, 13 May 1997 (1997-05-13), page 75-76 XP000722661 ISSN: 0097-966X section "Conclusion"	2

-/--

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

21 January 2000

Date of mailing of the international search report

31/01/2000

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INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 99/23442

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 5 671 994 A (ZOU HAN ET AL) 30 September 1997 (1997-09-30) abstract; figures 1A,1B ---	5-7
Y	PATENT ABSTRACTS OF JAPAN vol. 016, no. 197 (P-1350), 12 May 1992 (1992-05-12) & JP 04 029291 A (SUMITOMO ELECTRIC IND LTD), 31 January 1992 (1992-01-31) abstract ---	8
Y	WO 93 18428 A (KOPIN CORP) 16 September 1993 (1993-09-16) figures 2A,2B page 5, line 26 - line 28; figure 36 -----	11-13

INTERNATIONAL SEARCH REPORT

I. International application No.

PCT/US 99/23442

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:

3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. CLAIMS : 1-10
2. CLAIMS : 11-20

1. ☒ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.

2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.

3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:

4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

☐ The additional search fees were accompanied by the applicant's protest.

☒ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 99/23442

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 4453200 A	05-06-1984	NONE	
US 5671994 A	30-09-1997	WO 9534009 A US 5860722 A	14-12-1995 19-01-1999
JP 04029291 A	31-01-1992	NONE	
WO 9318428 A	16-09-1993	US 5376561 A US 5331149 A AT 180578 T CA 2130672 A DE 69325110 D DE 69325110 T EP 0626099 A EP 0725939 A EP 0909972 A JP 7504782 T JP 7504764 T US 5583335 A CA 2129123 A WO 9316491 A US 5377031 A US 5702963 A US 5499124 A US 5757445 A US 5256562 A	27-12-1994 19-07-1994 15-06-1999 14-09-1993 01-07-1999 09-12-1999 30-11-1994 14-08-1996 21-04-1999 25-05-1995 25-05-1995 10-12-1994 19-08-1993 19-08-1993 27-12-1994 30-12-1997 12-03-1996 26-05-1998 26-10-1993